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(71) Applicant (for all designated States except US): **CASTAL-  
LOY MANUFACTURING PTY LTD** [AU/AU]; 76  
Mooringe Avenue, North Plympton, SA 5037 (AU).

(72) Inventor; and

(75) Inventor/Applicant (for US only): **DRAGE, Kevin**,  
Linane [AU/AU]; 33 Ayton Avenue, Fulham, SA 5024  
(AU).

(74) Agent: **COLLISON & CO**; 117 King William Street,  
Adelaide, S.A. 5000 (AU).

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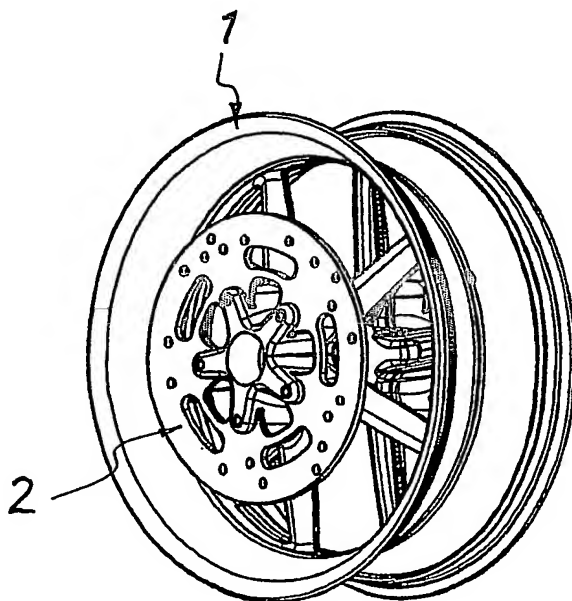
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(54) Title: METHOD OF DISK ATTACHMENT TO CAST WHEEL



(57) Abstract: A wheel and floating rotor disc brake  
assembly including a wheel having a hub with at least one  
projecting portion, the projecting portion having a slot  
formed at least a part way around thereof, the slot lying in  
a plane substantially normal to the axis of rotation of the  
wheel and parallel to the plane of rotation of the wheel.  
The disc brake rotor has at least one radially inward  
protruding tab, adapted to locate in and be fixed to the  
hub slot via pin elements. Axial spring clips or thrust  
washers are retained between the hub and the disc brake  
rotor by the pin elements, thereby permitting a limited  
degree of axial movement, or float between them.